

Cost Optimization and Sensitivity Analysis of Composite Beams

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Abstract— This study presents exact solution analysis for the cost optimization of Composite Beams (CB) based on the Load and Resistance Factor Design (LRFD) specifications. Matlab code formulation is applied to analysis of sensitivity for various parameters such as cost of concrete, steel beam, span length, concrete slab thickness, compressive strength of concrete, steel beams space and shear connectors on CB. Almost 20 thousands design were analysed to obtain various contour which be found that it is feasible, efficient and effective and capable in optimization of composite beam designs. The obtained results represent that many of the contour are capable by achieving substantial cost savings for composite materials. Therefore, the analysis can be developed for practical designs to structural designers. A parametric study was also conducted to investigate the effects of IPE, IPB, INP profiles, UNP size and thickness of slabs and beam length on the cost optimization of CB.

Keywords: Composite Beam; Cost Optimization; Sensitivity Analysis

I. INTRODUCTION

The design of composite beams is highly iterative and complicated which is depending on the design parameters a beam can be fully composite or partially composite. In the case of design has to consider plastic deformation on the basis of the LRFD and American Institute of Steel Construction (AISC) codes. Many researchers has been applied cost optimization of composite beam using prediction models such as neural dynamics, discrete using a floating point genetic algorithm, one way waffle slab and slab formwork using charged system search algorithm, social harmony, improved harmony search, ant colony system and genetic algorithm models [1-11]. Adeli and Kim [12] implemented genetic algorithm to cost optimization of composite floor. The total cost function includes the costs of concrete, steel beam, and shear connectors. And design was based on the AISC and LRFD in the plastic design concepts. Based on a comparison with example designs presented could concluded that a formal cost optimization can result in substantial cost savings. In another one [13] three different materials: concrete, steel, and formwork used to minimize the cost as well as weight minimization which can be applicable for beams, slabs, columns, frame structures, bridges, water tanks, folded plates, shear walls, pipes, and tensile members. The concluded that life-cycle cost optimization of structures where the life-cycle cost of the structure over its lifetime is minimized instead of its initial cost of construction only.

In another view of this work due to sensitivity analysis of optimization is better to mention some work what has been done prior. There is some works on sensitivity analysis such as sensitivity analysis of reinforced concrete beams, composite floor systems channel-section and hollow-section trusses, design optimization of shell and

tube heat exchangers, Structural optimization, honeycomb sandwich cylindrical columns under axial crushing loads, frequencies and modes for composite laminated structures, lateral-torsional buckling resistance of steel beams, machine repair problem and frequency sensitivity analysis for beams carrying lumped masses with translational and rotary inertias [14-23]. Hongbone is study the economic optimization and sensitivity analysis of photovoltaic system in residential buildings which deals with optimal size of grid-connected photovoltaic (PV) system for residential application. He used simple linear programming model to minimize the annual energy cost of a given customer, including PV investment cost, maintenance cost, utility electricity cost, subtracting the revenue from selling the excess electricity. And the sensitivity of levelized cost and simple payback period to various economic and technical circumstances has been analyzed [24]. It also Castillo[25] introduces a new approach to composite breakwater design based on minimizing initial construction costs subject to yearly failure rate bounds for all failure modes, and presents a technique for sensitivity analysis. Due to complex optimization problem the evaluation of failure rates involves one optimization problem per failure mode, so that a decomposition method is used to solve the problem as well as sensitivity analysis is performed, to determine how the cost and yearly failure rates of the optimal solution are affected by small changes in the input data values.

Although many researches have been involved to composite structures optimization and sensitivity analysis problems but there are rarely literatures work that has been applied cost optimization along with sensitivity of composite beam. In practice, slab thickness and the number of shear studs are often chosen by engineers somewhat arbitrarily without any cost analysis due to times consuming.

In this research, Matlab code optimization design is written based LRFD to apply the exact solution to achieve an optimum solution out of numerous ones on the basis of a selected criterion such as minimum weight or minimum cost beams and sensitivity analysis of various design parameters are done too

II. SIGNIFICANCE OF THE INVESTIGATION

The purpose of this study is to provide a various contour maps which are useful since they provide valuable information about cost optimization of beam as well as sensitivity scrutinize and simplified for use of engineering in construction. The proposed method is based on Matlab code to analyze the various parameters which are effect on optimal cost and safety factor. However, for a particular input parameters such as IPE, IPB, INP profiles, UNP size and thickness of slabs and beam length and compressive strength, there is only one economical design, but with various safety factor. To study both of them to this research will be new idea may be useful.

Main objectives of present work are as following:

- A cost optimized for all combination of parameters which are around 28 thousands designs which only 20 thousands will satisfy the constraint.
- Contour of sensitivity analysis by assuming other parameters constant for various
 - 1) Compressive strength of concrete
 - 2) Thicknesses of slabs
 - 3) Profile section of beams
 - 4) UNPs size
 - 5) Length of beams

III. DESIGN PARAMETERS AND FORMULATION

The design parameters are formulated in two major steps: (1) to determine the effective decision variables which affecting the design of composite beams; and (2) to formulate the objective function. The notations of cost functions and constraints are listed respectively.

Beam span length (L), slab thickness (t_c), compressive strength of concrete (F_c), steel beams space (d_c), ultimate moment (M_u), nominal moment (M_n), depth of the equivalent stress block (a), the number of shear studs (N_s), uniform service load ($W_L=0.02 \text{ kg/cm}^2$), modulus of elasticity for steel ($E_s=2100000 \text{ kg/cm}^2$), modulus of elasticity for concrete (e.g. $E_c=200000, 250000$ and 300000 kg/cm^2), moment of inertia of the transformed fully composite section (I_{tr}), a numeric coefficient such as $1/360$ (C_1), percentage of critical damping ($D=5$), maximum initial amplitude of the floor system (A_0), first natural frequency of the floor system in Hz (f), gravitational acceleration (g), effective depth of the slab (d_e), the depth of steel section (d), the yield strength (F_y), cross-sectional area of steel (A_s), modular ratio (n), total horizontal shear force (V), cross sectional area of shear connector (A_{sc}), allowable shear force (V_{sc}), width of shear connector (b_{sc}), service live load per unit length of the beam (w). A number of possible values for the five decision variables are given in Table 1.

Item	F_c (kg/cm^2)	t_c (cm)	Profile's section	UNP size	L (cm)	Steel beam space (cm)
0	200	8	IPE 140	3	400	200
1	300	10	IPE 160	4	500	
2	350	15	IPE 180	5	600	
3		20	IPE 200	6	700	
4			IPE 220	6.5	800	
5			IPE 240	8	900	
6			IPE 270	10	1000	
7			IPE 300	12	1100	
8			IPB 140	14	1200	
9			IPB 160	16		
10			IPB 180			
11			IPB 200			
12			IPB 220			
13			IPB 240			
14			IPB 260			
15			IPB 280			
16			IPB 300			
17			INP 140			
18			INP 160			
19			INP 180			
20			INP 200			
21			INP 220			

22			INP 240			
23			INP 260			
24			INP 280			
25			INP 300			

Table 1: List of Possible Values for Variables

A. Objective and Constraints Function

The model is designed to measure the effect of different decision variables that includes in the cost optimization model of composite beams. So a total cost function is followed as below:

Minimize composite beam cost =

Where C_c , C_s , and C_{sd} are the cost of concrete, steel beam, and shear connectors, respectively.

Where L is the beam span, γ is the unit weight of steel section, (e.g. 20, 30 and 35\$) is the cost of concrete per unit weight, (0.9\$) is the cost of the steel section per unit weight, is weight per unit length and (1\$) is the cost of one shear connector including installation and material costs.

Using the notation of Figure 1, the calculations of composite beam elastic design are performed by the following relationships:

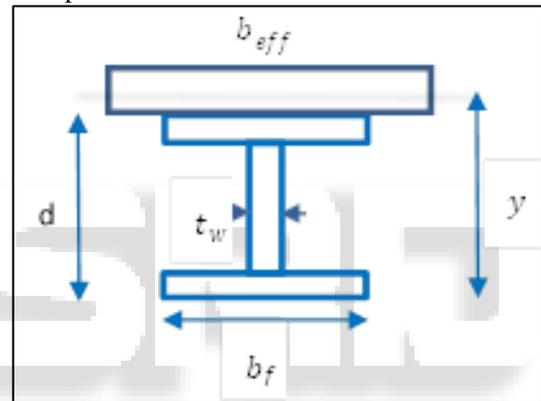


Fig. 1: Composite Beam Elastic Design Construction

When the plastic neutral axis (PNA) lies within the beam flange as shown in Figure 2, the following equations can be applied:

For calculation of the number of UNPs, the following equations can be used.

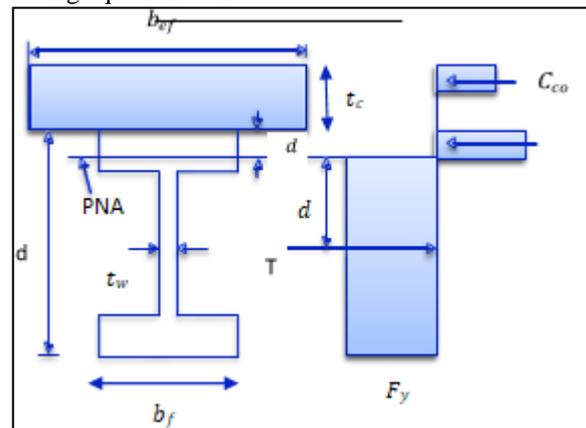


Fig. 2: Plastic Design of Composite Beams When PNA Lies in Steel Flange

The moment capacity of the composite section to investigate the ability of taking all dead and live loads must be checked as defined by the following constraint:

IV. MODEL AND FLOW CHART IMPLEMENTATION

In this cost optimisation, a very large data of analysis is achieved from exact solution, which can be used for the implementation of the contours and sensitivity analysis, and optimization tools can assist decision type to identifying optimal or near optimal solutions. Figure 3 shows how exact solution which are clear that there are six distinct stages in this flowchart, from the initial collection of various parameters such as profiles types, F_c , t_c , beam span and UNP size to the eventual optimal cost and safety. At the first stage in the flowchart diagram process, all input parameters are collected together cost as well as other properties which may affect the design procedure such as area, moment inertia, high, and length of flange, web and other properties of profiles. This flowchart is then based on two types of standards design of LRFD analysis of design has been done the number of design which are has been done here are around 28 thousands. Next, the all number of design should be satisfying the all constrained. Stages four and five of the process both involves satisfied constraint and cost computing which are around 20 thousands designs. The stages of six and seven are plotting contour to analysis of sensitivity along with safety factor which safety factor is defined as maximum moment capacity of design divided to moment capacity of beam which is fixed for design (). So that the safety value closer to lower limit, have higher safety factors. Finally, the achieved contours can be processed to design of composite beam, which may satisfy the maximum safety and optimal cost together.

V. SENSITIVITY ANALYSIS AND DISCUSSION

An efficient optimization exact model is suggested to perform the cost optimization of composite beam. This work is the present a simple and efficient exact solution that can be used in practical engineering problem instead of predictions model such as artificial neural network and genetic algorithm. Sensitivity analysis is performed for the cost of composite beam design. Sensitivity analysis of various parameters in composite beam designing has been implemented also to apprehend which parameters play more important roles for having better design circumstances. Since performing sensitivity analysis of whole design parameters (F_c , t_c , N_s , profile size and UNP size) on cost and safety factor isn't that easy, for this reason one or some of design parameters have been kept constant and according to the contours have been drawn can be evaluated the influence of other parameters on cost and safety factor.

Figure 4 compares the costs depending on beam span for three variables as numbers of UNPs (N_s), safety and profiles number such as INP, IPE and IPB. Some of design parameters such as UNP size, slab thickness and as well as compressive strength have been considered as constant values. It is notable that in INP, IPE and IPB diagrams up to 50% over design are not in limit response.

In general, by increasing both the N_s and size of profile as well as beam span, total cost increased too. Moreover, it can be reputed out that size of profile is the most effective parameter on raising cost than to N_s due to having exactly similar trends which may understood that N_s are not that much sensitive to beam span. Since the curves

related to each of design parameters such as N_s and sizes of profiles after specific points continue as straight lines, it may be found that, these points are the maximum limits for considering them in designs. For example for all three INP, and IPE and IPB profiles with 900 cm beam span, the first profile's number is 18, 20 and 14 respectively with design costs of 240 \$ for INP and IPE and 335 \$ for IPB. Then, amounts of over designs are 14, 20 and 35% respectively.

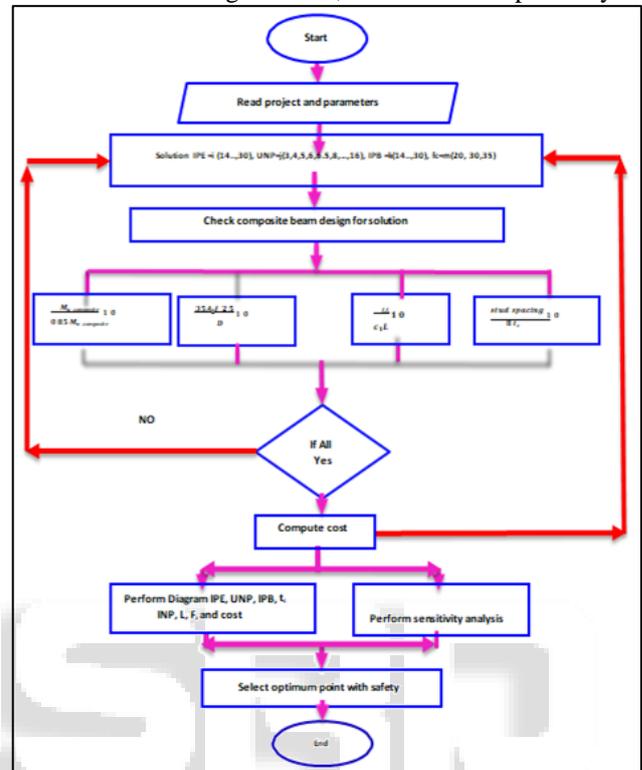


Fig. 3: Flow Chart of Composite Beam Cost Optimization

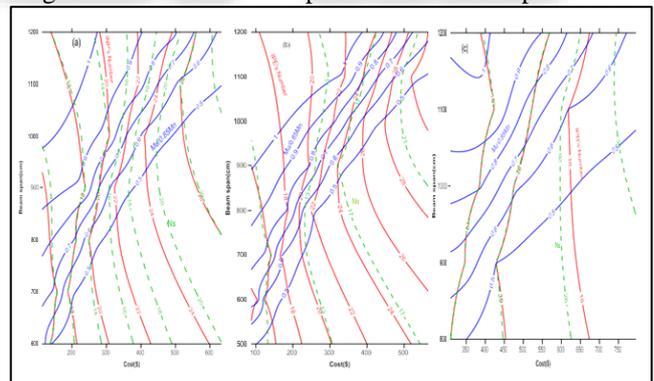


Fig. 4: Sensitivity Analysis of Cost Function With Respect to Beam Span, Size of Steel Profile, N_s and Safety for Various

Steel Profiles (UNP size = 3, F_c = 200, t_c = 10)

Performing sensitivity analysis of whole design parameters (F_c , t_c , N_s , IPE and UNP size) on cost and safety factor isn't that easy due to several parameters affect simultaneously on composite beam design based on LRFD specifications. To simplify that, the sensitivity analysis contours depicted in Figure 6 which belong to the beam IPE 14 for various parameters such as UNP size, t_c , F_c , N_s , beam span and cost along with safety factor. As seen, typically for each beam span there are many selection based the requirements so that increasing the UNP size is followed

by decreasing in N_s and increasing in total cost, t_c , F_c and also safety factor. For example for constant beam span of 600 cm, the optimal choice for values of design parameters are 3, 8, 10 and 200 for UNP size, N_s , t_c and F_c respectively along with safety factor of 1.3 with cost of 110 \$. It can be mentioned here applying these contours for other IPE sizes, the optimal selection of UNP size, N_s , F_c , t_c and cost along with safety factor can be identified also.

All the above contours is study the sensitivity of various parameters on span beam and cost under safety zone of 0.5 to 0.9 that means the 100 to 10 % over design respectively. To magnify the safety factor the contour for varies parameters safety, F_c , IPE and UNP size, span beam, t_c constant cost is depicted in Figure 7. As realized in this contour can valuable to identify the optimal cost along with safety factor for constants span beam, UNP, t_c are 1200 cm, 10, 20 respectively. For illustrated if constant cost is assumed 500\$ can there are two design one by IPE22, F_c 300, N_s 8 and safety factor 1.2 and another by IPE 24, F_c 200, N_s 12 and safety factor 1.35 which can concluded that the sensitivity of safety is more affect by IPE number compare to F_c . In other hand by obtaining for all span beams the any engineer designer can be identify the optimum solution of design as well as cost.

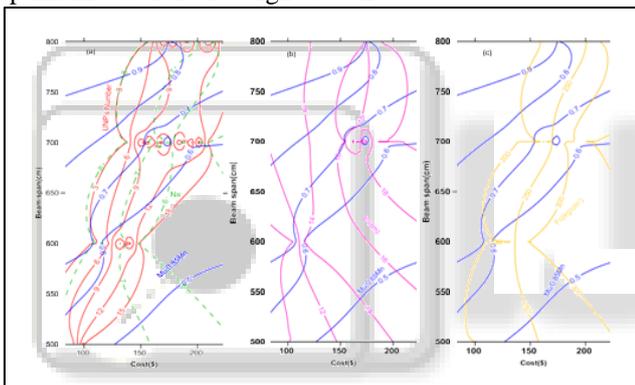


Fig. 6: Sensitivity Analysis of Cost Functions vs. Beam Span, by Various UNP Size and N_s (a), t_c (b) and F_c (c) for Constant IPE Size = 14

Additionally by assume constant safety factor 1.1 that means 10 % over design, and other parameter varies for the optimal design the analysis are come in contour which is shown in Figure 8. This figure can be used directly for any span beam as well as varies other parameters which can be identifying the optimal cost. For illustrated constant safety, t_c and F_c the optimal design, for span beam of 900, 1000, 1100, 1200 the IPE and UNPs size and cost will be, 16, 18, 20, 22 and 3 to 16 and 200, 260, 325, 400\$ respectively.

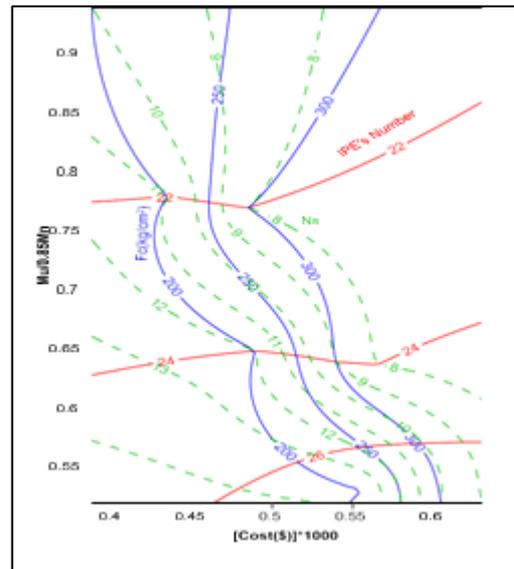


Fig. 7: Sensitivity Analysis of Cost Functions vs Safety Factor, by Various IPE Size, Compressive Strength and N_s , $t_c=20$, UNP size =10 and Beam Span=1200cm

Finally, comparing whole diagrams suggested that for a constant beam span and without any significant reduction in safety factors, minimum total cost is related to IPE design parameters. For example by considering 1000 cm as beam span, total costs are 390, 360 and 470 \$ for applying INP, IPE and IPB respectively which suggested that IPE profiles may be optimal sections in the cost point of view. The interactions of various design parameters such as cost, beam span, t_c and safety factor have been depicted in Figure 6 to compare them in different situations of using IPE, INP and IPB as steel sections. By scrutinizing the diagrams, it can be deduced that for each constant beam span, increasing the t_c from 10 to 20 cm generally shows similar trends in total cost growth. Thus, it may be understood that

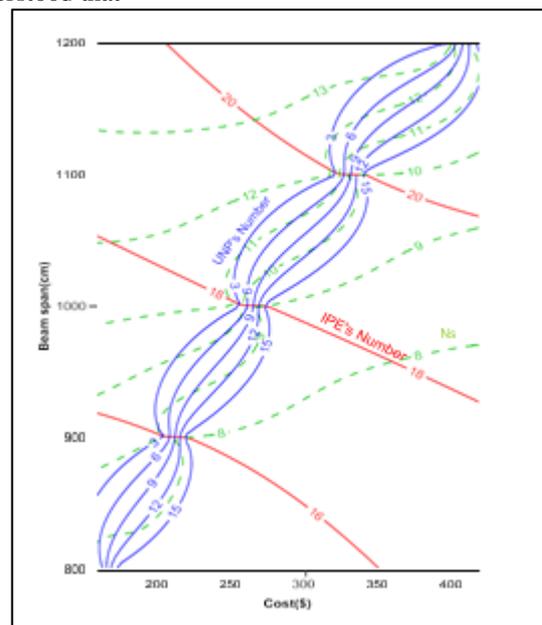


Fig. 8: Sensitivity Analysis of Cost Function With Respect to Beam Span, for Various UNP Size, N_s , IPE's Number ($F_c = 200$, $t_c = 15$,)

The cost don't have any noticeable sensitivity in changing the t_c . Furthermore, each of these slab thicknesses due to satisfying whole constraints might be used up to a limit beam span. For example, $t_c = 10$ should not be applied for more than 700, 800 and 1200 cm in IPE, INP and IPB profiles respectively

- The model is enabled to specify the safe optimal point of design as well as cost optimal based on LRFD code for illustration by considering the safety and optimal cost point of view, the IPB and IPE profile may be selected respectively for a constant condition.
- The sensitivity of each three INP, IPE and IPB profiles could be obtained due to various particular conditions of designing. So the analysis can be developed for practical structural designs.
- By considering a constant profile size, minimum costs according to regulation's constraints, increased by moving from IPE to INP and INP to IPB profile while their safety factors are almost constant.
- The result obtained show that safety factor is more influenced by the beam span, the size of profiles and total cost that other than design parameters.
- Due to the sensitivity analysis performed can be seen that IPE profile is more economical than other profiles in the constant conditions.
- Finally, applying sensitivity analysis for N_s and UNP size, it can be deduced that UNP size is more sensitive on optimal cost at constant safety; in another word it is better in the constant condition to select lower UNP size along with more N_s which contains optimal cost

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